**Electrically operated pressing tool apparatus**Fehler! Textmarke nicht definiert.

The present invention relates to an electrically operated pressing tool with a hydraulic pump which acts on a hydraulic piston-cylinder unit which is actively connected to a roller holder whose rollers roll on the clamping jaws of a clamping pincer and thus move these relative to one another, and that the pressing tool apparatus has a hydraulic oil accommodation container, as well as an actuation valve for opening a passage of a forward conduit into a return conduit between the hydraulic oil receiver container and the cylinder space of the piston cylinder unit.

Electrically operated pressing tools have been available on the market for many years. Portable, hydraulically impinged pressing tool apparatus of the initially mentioned type are used for pressing coupling elements, such as press sleeves, press fittings, pipe muffs, tube sections inserted into one another, and likewise. The pressing tools comprise a clamping pincer with clamping jaws, which form a pressing space for accommodating the coupling element to be pressed. The pressing force required for the pressing is provided by a generally hydraulic drive. All apparatus obtainable on the market today are relatively large and accordingly heavy. Reductions of the construction size have not been successful up to now due to the demands which compellingly result from the construction shape up to now. Changes in the size of the pressing pincers would limit their field of application and as a result of this, according to the knowledge present to this day, the pressing pincer may not be reduced in size. The corresponding roller holder must be adapted in size to the pressing pincer and this of course also applies to the fork-like receiver in which the pressing pincer is held and which is usually manufactured with the subsequent cylinder housing as one piece. The size of the cylinder housing in turn is practically dependent on the forces to be mustered and these forces in turn are dependent on the size of the clamping pincer. A conduit block arranged after the cylinder housing but manufactured with this as one piece creates the connections between the cylinder space and a subsequent hydraulic pump. Finally an electrometric drive, and as the case may be, a battery for feeding the electric motor yet follows the hydraulic pump.

The required hydraulic oil is suctioned out of a hydraulic oil container and is pumped into the cylinder. With this, the piston is displaced in the actuation direction and the clamping pincer is closed. Once such a clamping procedure has been competed, then with many apparatus the hydraulic oil is pumped back into the hydraulic container and with some devices of this type, by way of a suitable actuation valve, a direct return from the forward conduit to a return conduit or suction conduit is effected. The mentioned functions necessitate a construction as described above. Accordingly, a miniaturization is practically not possible without a reduction in performance. A reduction in the size of the pressing pincer apparatus as a result may only be achieved by way of innovative measures.

As a consequence, it is the object of the present invention to design a pressing pincer apparatus of the initially mentioned type in such a manner that the total construction of the apparatus may be reduced. A pressing pincer apparatus of the initially mentioned type, with the features of patent claim 1, achieves this object. By way of this, the volume of the apparatus is reduced by the space of a separately incorporated hydraulic oil supply container and the total apparatus and its housing is accordingly reduced.

The solution according to the invention may also be realized with pressing pincer apparatus with which by way of a manually actuatable actuation valve the return of the hydraulic oil is effected from the forward conduit directly into the oil supply space via the return conduit. For this, according to the invention, the actuation valve is attached such that in the piston-cylinder unit, it is completely covered by the elastic sleeve and the actuation of the valve is effected by pressure on the elastic sleeve. By way of this arrangement, the piston-cylinder unit may be constructed much shorter than this was previously possible.

Further advantageous embodiments of the subject-matter of the invention are to be deduced from the further dependent claims, and their significance and manner of operation are explained in the subsequent description with reference to the accompanying drawings. One preferred embodiment example of the subject-matter of the invention is shown and described in more detail in the drawings. There are shown in:

Figure 1 a perspective representation of a possible embodiment of the pressing tool apparatus;

Figure. 2 shows a section through the function part of a pressing tool apparatus according to the state of the art, whilst

Figure 3 shows this function part in the design according to the invention. In

Figure 4 the same function part according to Figure 3 is shown in a view rotated by 90° and is represented partly in section.

Figure 5 shows only the piston cylinder part on its own whilst omitting the elastic sleeve according to the invention, in a longitudinal section and

Figure 6 the same part however rotated by 90°, wherein again the region of interest here is shown in a part section.

One embodiment of the press tool apparatus according to the invention is shown in the form as is to come onto the market. The actual function part at the same time is packaged in a plastic housing. One may furthermore recognize the clamping pincer 2 which has two clamping jaws 5 and is held in a fork-like receiver via a secured bolt. The rollers 8 are located in this fork-like receiver and are rotatably mounted in a roller holder 7. These rollers 8 are pushed to the front by way of a piston cylinder unit, wherein the clamping jaws 5 close. In Figure 5 the clamping jaws 5 are shown in the closed condition.

For an improved understanding, the function part of a pressing tool apparatus according to the state of the art as is known from European patent EP-A-1,157786 is shown with reference to Figure 2 and is briefly explained in order to be able to clarify the invention better. The function unit comprises a hydraulic pump 3 which here is shown as a gearwheel pump. The hydraulic pump 3 suctions hydraulic oil via a suction conduit 11 out of an elastic hydraulic oil accommodation container 6 and pumps this via the forward conduit 10 into the cylinder space 12 and at the same time pushes the piston 15 to the front At the same time, a roller holder 7 with rollers 8 mounted therein is pushed forwards via the piston rod, wherein the rollers 8 bearing on the clamping jaws 5 push these outwards and thus close the clamping pincer 2.

After completion of the pressing procedure, the drive motor 14 is still and the hydraulic pump 3 is no longer in operation. By way of actuating the actuation valve 9, a connection is then created between the forward conduit 10 and the return conduit 11 and the hydraulic oil flows into the cylinder space 12 back into the elastic hydraulic oil accommodation container 6. During this phase the restoring spring 16 pushes the piston 15 back into the initial position and the hydraulic oil flows through the described path via the actuation valve 9 into the elastic hydraulic oil accommodation container 6. With this design, the hydraulic oil accommodation container 6 lies below the piston cylinder unit 4 within a housing 0 of the pressing tool apparatus 1. This arrangement enlarges the total housing 0 and thus the entire pressing tool apparatus 1. The solution according to the invention provides for a much more space-saving variation, which is furthermore simpler with regard to manufacturing technology.

Again the function unit as is shown in Figure 2, is shown in Figure 3, but with the design according to the invention. In the embodiment shown here, the piston rod has been omitted just as the parts which are fastened thereto, specifically the roller holder 7 and the rollers 8 mounted therein. The piston 15 itself is shown with its piston seal 17, and on the cylinder housing 13 at the end side a thread 18 is present for fastening the cylinder head. The cylinder housing 13 is connected to the piston-cylinder unit 4 as one piece. That end of the piston cylinder unit 4 lying opposite the cylinder space 12 is provided with bearing receivers 20 in which shape parts of the hydraulic pump are mounted in a fastened manner. Bearings of the gearwheels 21 and 22 are likewise formed into this end wall of the piston cylinder unit 4. A shaft 23 is integrally formed on

the gearwheel 22 of the gearwheel pump 3 and is connected to the drive motor 14 which is not represented here. The shape parts of the hydraulic pump 3 as well as the gearwheels 21, 22 and the drive shaft 23 are mounted in a bearing head 24. The drive shaft 23 is sealed to the outside with a seal 25 and held in this position by way of a pressure ring 26 and a circlip ring 27. The pump housing 29 by way of a bolt 28 is secured with respect to the piston cylinder unit 4 as well as to the bearing head 24 as this is evident in the region of the part section in Figure 4.

A union nut 30 is pushed over the bearing head 24 and the hydraulic pump 3 and is screwed on the piston cylinder unit 4.

The piston cylinder unit 4 has its maximal diameter directly connecting to the union nut 30 and roughly corresponds to its diameter. In this region, the piston cylinder unit 4 comprises a first retaining groove 31. Subsequently, the piston cylinder unit is reduced in diameter and thus forms an annular chamber 32. The volume of the annular chamber 32 is additionally enlarged by an annular groove 33. In the region of the cylinder housing 13, connecting to the annular chamber 32, an annular bead 34 is integrally formed on the cylinder housing, wherein the diameter of the annular bead 34 again corresponds to the diameter of the piston cylinder unit in the region of the first retaining groove. A second retaining groove 35 is formed into the annular bead 34. A sleeve 36, preferably of rubber-elastic material, covers the whole region between the first and the second retaining groove 31, 35. The elastic sleeve 36 thus forms the hydraulic oil accommodation container 6. The elastic sleeve is held on the piston cylinder unit with a positive as well as a friction fit. For this, the elastic sleeve 36 comprises suitable beads which lie in the first and second retaining groove 31, 35. Clamping clips 37 arranged thereabove and which for example may be realized by way of so-called cable binders ensure the non-positive connection. The piston-cylinder unit 4 is traversed by the already mention actuation valve 9 within the region which is covered by the elastic sleeve 36 and preferably in the region in which the annular groove 33 is arranged for the increase of the volume. This actuation valve 9 lies perpendicularly to the section plane in Figure 3.

The same actuation valve as in Figure 3 is shown in Figure 4, but rotated by 90°, and is only partly sectioned. The first part section region serves for representing the fastening of the hydraulic pump whilst the second part section region is attached where the actuation valve 9 runs. Again the European patent document EP-A-1'157'786 is referred to with regard to the manner of functioning and the construction of the actuation valve 9. The actuation valve 9 creates a connection between the forward conduit 10 and the return conduit 11 or blocks this connection, depending on the switched condition. The manual actuation of the valve 9 is effected via an actuation plunger 40 which passes through a bearing journal 41. A spring 42 is admitted in the bearing journal 41 and acts on the actuation plunger 40 and presses the actuation plunger to the outside onto the inner wall of the elastic sleeve 36. An actuation button 44 is present in the

housing 0 of the pressing tool apparatus 1 and this may be brought into active connection with the actuation plunger 40 in an axially flush manner. In this manner the otherwise very problematic sealed leading-through through the hydraulic oil accommodation container 6 is avoided.

Simultaneously a filter 43 is applied between the actuation valve 9 and the bearing journal 41. This filter 43 may for example be realized of a sintered metal or plastic granulate with a suitably selected pore size. The oil filter 43 is passed through by the actuation plunger 49 and is accordingly sealed to the outside by way of a sealing ring 45.

The two Figures 5 and 6 finally show the piston cylinder unit 4 represented on its own, wherein the actuation valve has not been drawn. Here, one the one hand, one recognizes the bore which extends in a straight line from the pump region up to into the cylinder space 12, wherein this bore represents the forward conduit 10 and transversely passes through the receiver bore for the actuation valve. A second bore runs parallel to this bore which forms the forward conduit 10 and this second bore extends from the pump attachment side up to into the transverse bore in which the actuation valve 9 comes to lie. This bore is subdivided into two sections by way of a second bore which opens into the bore. The actual return conduit 11 is from the valve bore up to the opening of the second bore. From here then runs a part section 11' roughly at an angle of 45°, which is simultaneously the suction conduit and the return conduit, according to the respective function. The part section 11' which runs in an inclined manner preferably opens into the annular groove 33 which is present for increasing the volume. This annular groove 33 has a rounded cross section and preferably the part section 11' of the return conduit 11 opens into this annular groove 33. This arrangement is particularly advantageous since it has been shown that the return flow of the hydraulic oil has so much energy that returning hydraulic oil may destroy the sleeve. In order to avoid this therefore three measures have been realized. As a first measure the part section 11' of the return conduit 11 is attached running in an inclined manner so that the return flow does not impinge the sleeve perpendicularly. As a second measure on the one side the annular groove 33 increasing the volume is provided and the part section 11' is applied opening into this annular groove so that the distance from the exit opening of the return conduit 11 to the sleeve is enlarged. And finally, and this too is important, the cross section of the part section 11' is selected lager than the cross section of the actual return conduit 11. Thus the part section 11' simultaneously already forms the expansion space. The bores 45 and 46 which are additionally present in the piston cylinder unit 4 run perpendicular to the longitudinal axis and open in the forward line 10 or into the suction conduit 10'. These bores may serve for attaching suitable sensors by way of which the present oil pressure values may be determined during the pressure build up and pressure reduction. Various information may be deduced from these measurements which do not need to be discussed in detail here. It is merely to be noted for example that the

permeability of the oil filter 43 may be monitored with these readings so that one may recognize when this oil filter needs to be replaced.

List of reference numerals

| | |
|---|---|
| 0 | housing of the apparatus |
| 1 | pressing tool |
| 2 | clamping pincer |
| 3 | hydraulic pump |
| 4 | piston cylinder unit |
| 5 | clamping jaws |
| 6 | hydraulic oil accommodation container |
| 7 | roller holder |
| 8 | rollers |
| 9 | actuation valve |
| 10 | forward conduit |
| 10' | suction conduit |
| 11 | return conduit |
| 11' | part section |
| 12 | cylinder space |
| 13 | cylinder housing |
| 14 | drive motor |
| 15 | piston |
| 16 | restoring spring |
| 17 | piston seal |
| 18 | thread for cylinder head |
| 20 | bearing receivers |
| 21, 22 | gearwheels |
| 23 | drive shaft |
| 24 | bearing head |
| 25 | seal |
| 26 | pressure ring |
| 27 | circlip |
| 28 | bolt |
| 29 | pump housing |
| 30 | union nut |
| 31 | first retaining groove |
| 32 | annular chamber |
| 33 | annular groove for volume increase |
| 31 | annular bead |
| 35 | second retaining groove |
| 36 | elastic sleeve |

| | |
|---|---|
| 37 | clamping clip |
| 40 | actuation plunger |
| 41 | bearing journal |
| 42 | spring |
| 43 | oil filter |
| 44 | actuation button |
| 45, 46 | bores for sensors |